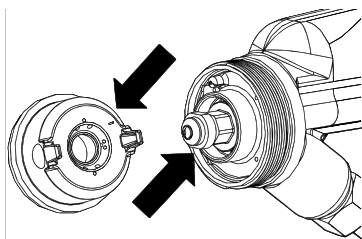


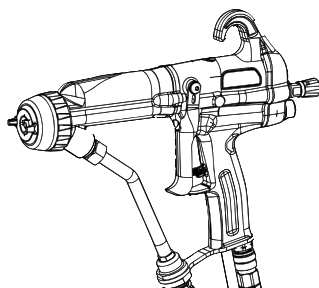
RansFlex Maintenance

SEVERAL TIMES DAILY

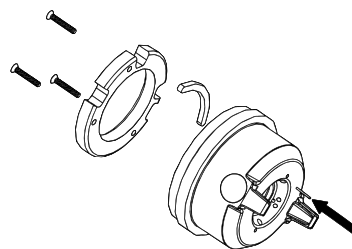
1. Inspect the air cap for paint accumulation. Clean as frequently as necessary with a soft bristled brush and a suitable non-polar solvent.



2. Check that atomizer assembly is clean and undamaged.



3. Replace electrode if broken.



DAILY (or at start of each shift)

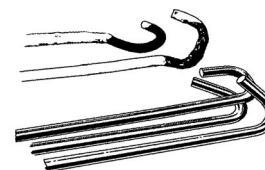
1. Verify that ALL solvent safety containers are grounded. Refer to NFPA 33 or EN 50176.



2. Check within 6m of the point of operation (of applicator) and remove or ground ALL loose or ungrounded objects. Refer to NFPA 33 or EN 50176.

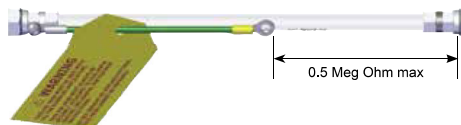


3. Inspect work holders for accumulated coating materials (and remove such accumulations).



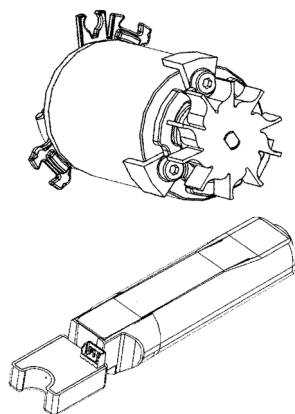
BI-YEARLY

1. Check air hose resistance. If resistance is greater than 0.5 Meg Ohm the hose should be replaced.

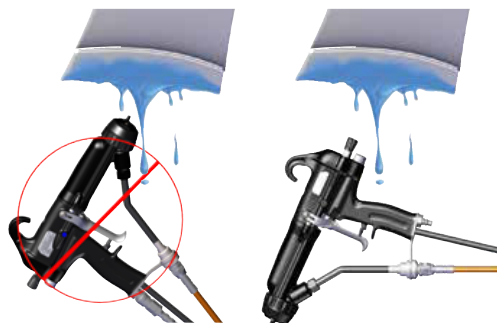


GENERAL INFORMATION

1. All electrical components cannot be cleaned or soaked in any solvent.



2. Cleaning of the exterior surface of the applicator should be done with non-polar solvent with the applicator pointed down. If cleaning requires the use of polar solvent, the applicator should be wiped down with non-polar solvent prior to going back into use. Using polar solvents will leave a semi-conductive film on the surface of the applicator that will affect efficiency of the applicator and cause damage to components.



3. The applicator barrel must be tilted front down to remove the fluid nozzle. Failure to do so may allow paint to enter the air passages, thereby reducing air flow and damaging the applicator barrel/cascade.

