Ransburg

SERVICE INSTRUCTION SI-08-19.1 Replaces (SI-08-19)

SERVICE INSTRUCTION

RANSFLOW START-UP REQUIREMENTS

Inspector's Initials	For Ransburg Technical Service Call: (800) 233-3366		
Before Start-Up (Site Inspection)			
	Control panel installed in a convenient area, located in a suitable environment (see manual for more details).		
	Make sure that the customer's main disconnect that supplies power to the RansFlow is off.		
	Verify the incoming power to the disconnect.	Model #	Service Manual
	Ensure pneumatic control lines connected properly.		
	Ensure flow meter cables are connected up properly.	A12410-00	
	Verify all I/O wiring (if present).	78787-XXXXXXXX	
	All dip switch settings verified and documented.	Reference www.ransburg.com	
	Grounding checked to a known earth ground.	for service manual information	
	Start-Up Requirements		
	Turn on the customer's main disconnect that supplies power to the RansFlow.		
	Verify correct incoming voltage at RansFlow.		
	Turn on the main power switch on the RansFlow.		
	Configure software parameters per application.		
	Make sure Estop push button on front of cabinet is pulled out. (This enables all I/O devices.)		
	Test output of pneumatic signals though force I/O screen.		
	Load system with solvent or water and check for fluid leaks.		
	Test for proper operation with solvent or water before loading paint.		
NOTE:	Additional information regarding equipment and/or its capability can be found in the corresponding services	e manual	
	For "Spare Part Information" reference the equipment service manual		
	Always use genuine Ransburg replacement parts to assure maximum uptime with applicator.		
Facility Representative: Date:			
Ransburg Representative: Date:			

Manufacturing 1910 North Wayne Street Angola, Indiana 46703-9100 Telephone: 260/665-8800 Fax: 260/665-8516 www.ransburg.com

Technical/Service Assistance Telephone: 800/ 233-3366 Fax: 419/ 470-2071

Technical Support Representative will direct you to the appropriate telephone number for ordering Spare Parts.



