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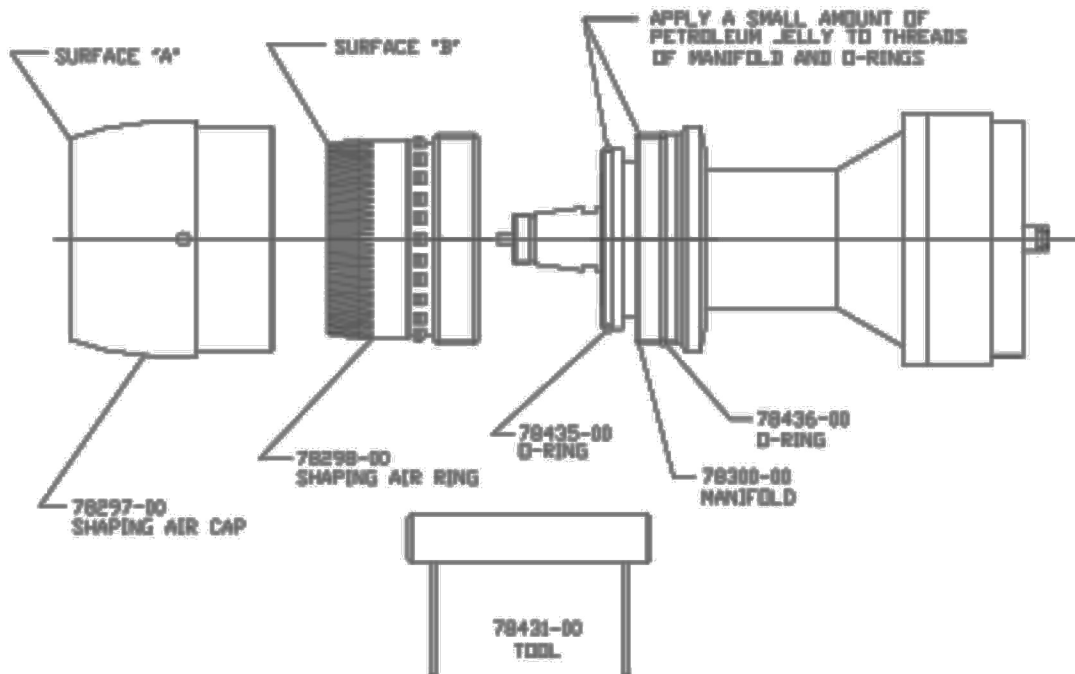
## SERVICE INSTRUCTION

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### AEROBELL SHAPING AIR RINGS

Thread Shaping Air Ring [78298-00] into Shaping Air Cap [78297-00] snug until stopped using tool [79005-00]. Tighten fully to 89 lbs•in torque. When installed, surface "B" is to be flush or protruding slightly (up to .007 inches) to surface "A".

Before installing the shaping air cap assembly onto the Manifold Assembly [78300-00], apply a small amount of petroleum jelly onto the manifold threads and the o-ring. This is to stop metal to metal threads from galling.



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