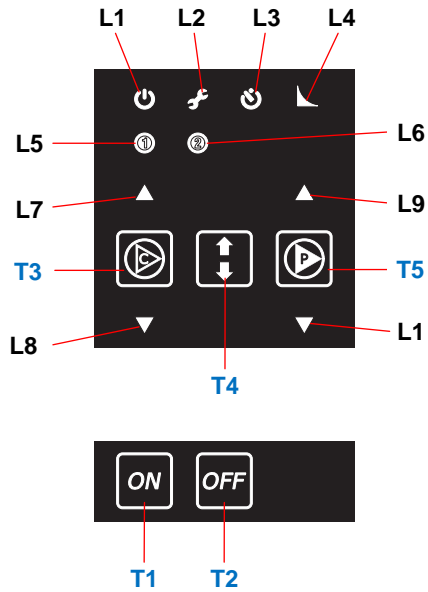


PP06 Pump control - Operating elements



| | |
|---------|--|
| T1 | ON key |
| T2 | OFF key |
| T3 | Rinse key |
| T4 | Rinse direction change key |
| T5 | Pump key |
| L1* | ON / Programming mode / Remote operation indicator |
| L2* | Maintenance interval indicator |
| L3 | Timer function indicator |
| L4 | After-conveying indicator |
| L5 | Rinse program 1 indicator |
| L6 | Rinse program 2 indicator |
| L7, L8 | Rinse direction indicator |
| L9, L10 | Conveying direction indicator |

* Multiple color display

| Function | Action | Indicator |
|------------------------------------|------------------------|-------------------|
| Activate the level sensor delay | Press for 5 seconds | + flash |
| Resetting the maintenance interval | 1. Press for 5 secs | + + + + flash |
| | 2. Press | lights up |
| Restoring default values | 1. Press | |
| | 2. Press and hold | |
| | 3. Press | All LEDs light up |



Attention:
The PP06 Powder pump must be maintained according to maintenance interval indicator (see therefore the operating manual)!

Operating the PP06 Pump control



For further settings, see the operating manual!

| Function | Action | Indicator |
|--|----------------------|-----------------------|
| Start / stop the pumping procedure | Press | flashes* |
| Start rinsing procedure in conveying direction | Press | flashes* |
| Deactivate/activate the after-conveying | Press for 5 seconds | goes dark / lights up |
| Deactivate the level sensor delay | Press for 5 seconds | + flash |

* Factory setting

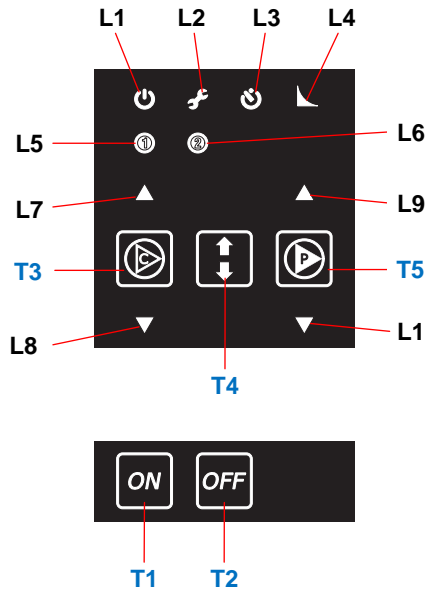
Guide values for the conveying adjustment



The compressed air supply must amount to 6-8 bar and the grounding must be assured!

| Suction distance [m] | Conveying distance [m] | VACUUM [bar] | CONV. AIR [bar] | Powder hose emptying/ after-conveying activated |
|----------------------|------------------------|--------------|-----------------|---|
| | | | | |
| 2 | 5 | 2 | 3 | yes, recommended |
| 2 | 25 | 2 | 5 | yes, recommended |
| 6 | 5 | 4 | 3 | yes, recommended |
| 6 | 25 | 4 | 5 | yes, recommended |
| 2 | 2 | 2 | 2 | not necessary |

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Operating the PP06 Pump control



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